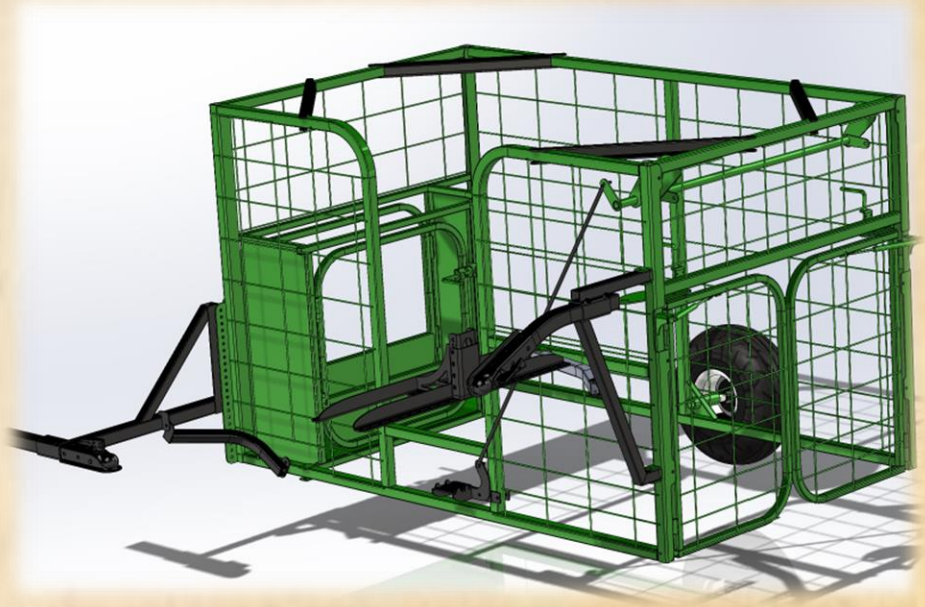


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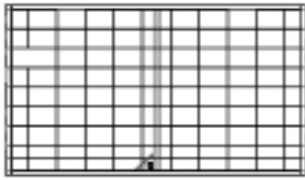
INSTRUCTION MANUAL FOR CALF CATCHER



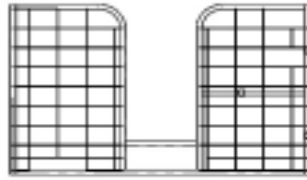
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Parts Description



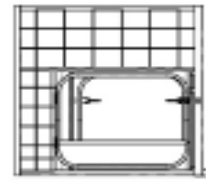
Left Side Panel



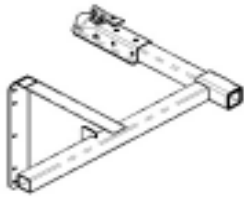
Right Side Panel



Front Panel



Rear Panel



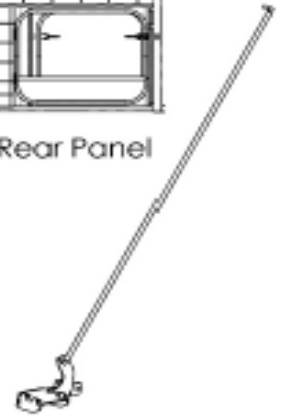
Rear Hitch



Front Hitch
Horizontal Brace



Rear Hitch
Horizontal Brace



Foot Pedal
Assembly



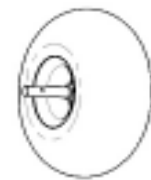
Corner Brace



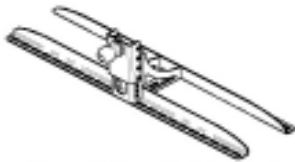
Rear Hitch
Horizontal Brace
Tubing Clamp



PTO Pin



Wheel and Spindle Assembly



Front Rack Mount

Fasteners	
Quantity	Description
32	5/16 x 2 1/2" bolt
32	5/16" locknut
3	3/8 x 1" flange bolt
1	3/8 x 1 1/4" bolt
1	3/8 x 2 1/2" bolt
3	3/8" flange nut
2	3/8" locknut
4	U-bolts
2	3/8" PTO pins

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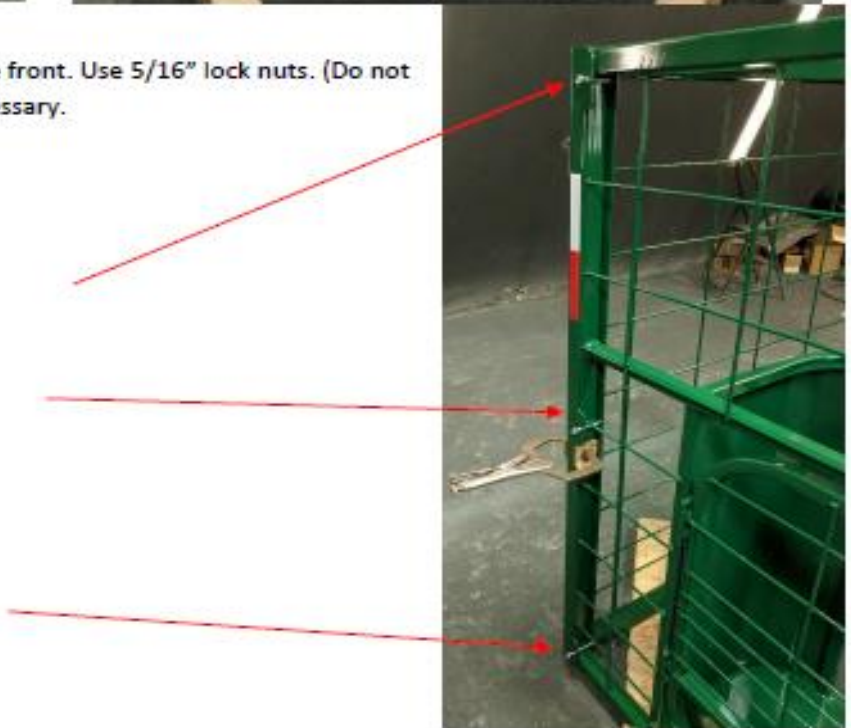
1. Set rear panel up on blocks.



2. Slide left side panel onto rear panel.



3. Insert 3- 5/16x2-1/2" bolts from the front. Use 5/16" lock nuts. (Do not tighten) Clamping will likely be necessary.



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4. Slide front panel into left side panel and insert 3- 5/16 x 2-1/2" bolts from the front. Use 5/16" lock nuts.



5. Slide right side panel onto front and rear panels and insert 6- 5/16 x 2-1/2" bolts and 5/16" lock nuts.



6. Insert 1- 5/16 x 2-1/2" bolt and lock nut through the clamp on bottom of panel.



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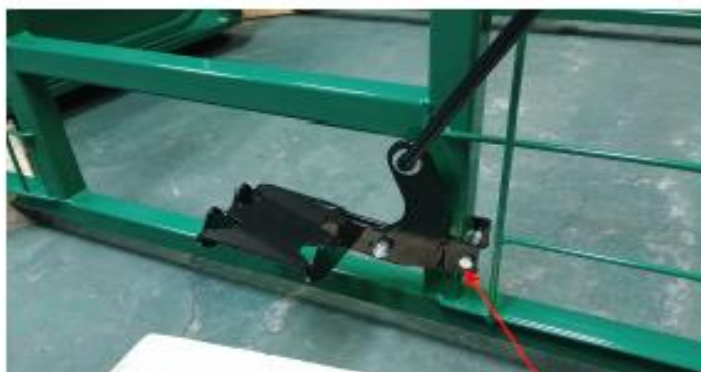
7. Square top corners. May need to use ratchet straps across the corners to pull it square.



8. Install 4- corner braces with 5/16 x 2-1/2" bolts and 5/16" lock nuts. Tighten corner brace bolts then tighten all other bolts on the corner channels.



9. Install foot pedal assembly. Slide bolt through tab and tighten with 3/8" lock nut but leave loose enough for free swivel movement.



Adjust for comfortable operation. Insert 1- 5/16 x 2-1/2" bolt through clamp. Use 5/16" lock nut.

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10. Install front hitch horizontal brace with 2- PTO pins.



11. Install rear hitch with 3- 3/8 x 1" Flange bolts and 3- 3/8" flange nuts.



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12. Install rear hitch horizontal brace with 1- 3/8 x 1-1/4" bolt and 3/8" lock nut.

Use 2- 5/16 x 2-1/2" bolt, lock nut and rear hitch horizontal brace tubing clamp.



13. Install Wheel and Spindle Assembly using 1- 3/8 x 2-1/2" bolt and 3/8" lock nut.



Install rack mount on front rack of ATV using the 4- U-Bolts.



Adjust these two bolts to get right spacing.

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The Front Rack Mount is a universal mount. It is adjustable to fit most ATV's. However due to the wide range of rack styles it may not fit all make and models of ATV's. In the event that it cannot be adjusted to fit, some fabricating may be necessary on the user's part. Custom mounts can be also manufactured.



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*Thank you for your
business!*

Contact Us:

Toll Free: # 1-866-443-7444

Fax #: 1-855-483-2953

E-Mail: info@lakelandfarmandranch.com

Website: www.lakelandfarmandranch.com

Mailing Address:

P.O. Box 1310, 1 Limestone Dr.

Stonewall Industrial Park,

Stonewall, Manitoba, Canada R0C 2Z0

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